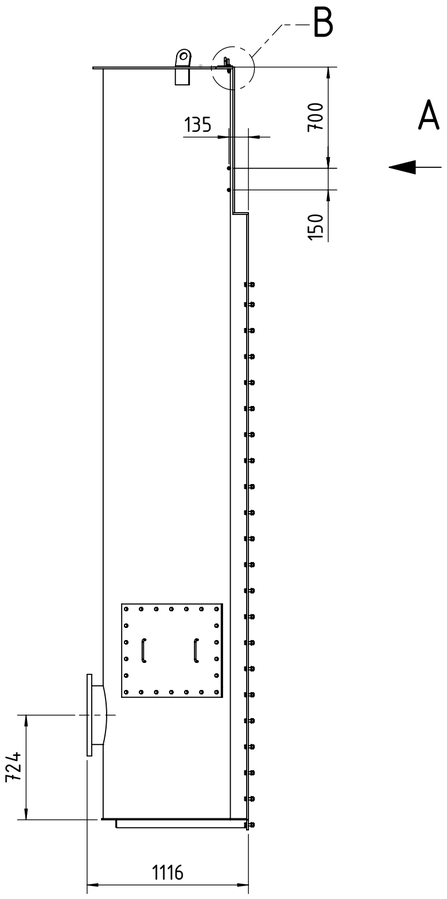
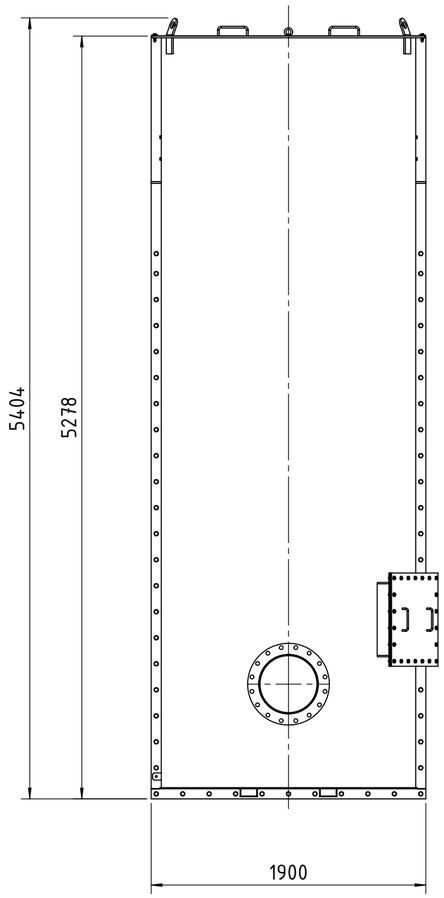
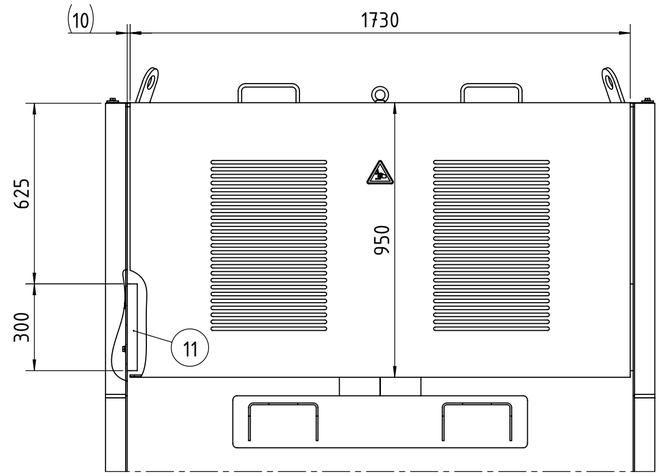
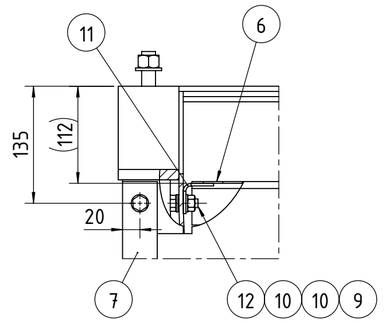


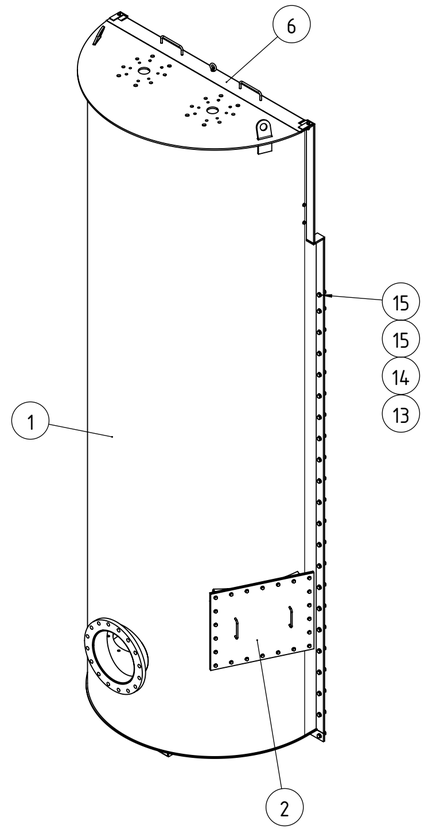


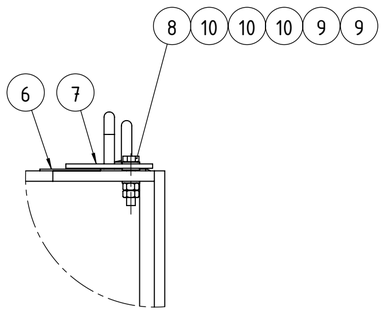


VIEW A
SCALE 1 : 15

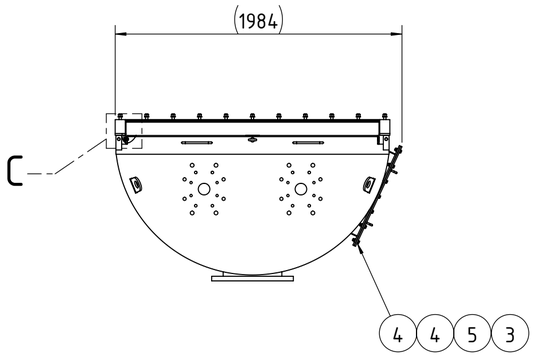


DETAIL C
SCALE 1 : 5





DETAIL B
SCALE 1 : 5



ITEM NO.	DESCRIPTION	SUB-DWG.NO.	QTY.	WEIGHT	Remarks
15	WASHER ISO 7089 - M16 - 200HV - tZn		106	0.0	
14	HEX HEAD SCREW ISO 4014 - M16x55 - 8.8 tZn		53	0.1	
13	HEXAGON NUT ISO 4032 - M16 - 8 - tZn		53	0.0	
12	HEX HEAD SCREW ISO 4017 - M10x25 - 8.8 tZn		4	0.0	
11	SUPPORT ANGLE	OU601256269	2	0.4	
10	WASHER ISO 7089 - M10 - 200HV - tZn		14	0.0	
9	HEXAGON NUT ISO 4032 - M10 - 8 - tZn		8	0.0	
8	HEX HEAD SCREW ISO 4017 - M10x50 - 8.8 tZn		2	0.0	
7	LOCK PLATE	OU601254846	2	0.2	
6	COVER	OU601258381	1	28	
5	HEX HEAD SCREW ISO 4014 - M12x40 - 8.8 tZn		22	0.1	
4	WASHER ISO 7089 - M12 - 200HV - tZn		44	0.0	
3	HEXAGON NUT ISO 4032 - M12 - 8 - tZn		22	0.0	
2	MANHOLE COVER	OU600337877	1	38	
1	DISCHARGE BOX WELDING	OU601818081	1	1433	

DIMENSIONS & BASIC MATERIAL

WEIGHT 1513 kg

REV.	NAME	DATE	NAME	DATE	NAME	DATE	REVISION TEXT
	PREPARED		CHECKED		APPROVED		
0	JorLeh	21.01.2022	pekkall	01.02.2022	paslah	01.02.2022	FOR FABRICATION

Metso:Outotec

REPLACED BY

REPLACES

DOCUMENT TITLE
ASSEMBLY DRAWING
DISCHARGE BOX ASSEMBLY

TankCell® e30

LANGUAGE	UNITS	SCALE	SIZE	SHEET OF SHEETS
EN	mm	1:30	A2	1 / 1

THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO METSO OUTOTEC CORPORATION OR ITS SUBSIDIARIES ("METSO OUTOTEC") AND IS PROTECTED BY TRADE SECRET, COPYRIGHT AND/OR OTHER LAWS. IT MAY NOT BE ACCESSED, USED, COPIED OR DISCLOSED WITHOUT THE WRITTEN CONSENT OF METSO OUTOTEC. ALL RIGHTS RESERVED.

DOCUMENT ID OU601818080

REVISION 0